REPORT No. 904

ESTIMATION OF F-3 AND F-4 KNOCK-LIMITED PERFORMANCE RATINGS FOR TERNARY AND QUATERNARY BLENDS CONTAINING TRIPTANE OR OTHER HIGH-ANTIKNOCK AVIATION-FUEL BLENDING AGENTS

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SUMMARY

Charts are presented that permit the estimation of F-3 and F-4 knock-limited performance ratings for certain ternary and quaternary fuel blends. Ratings for various ternary and quarternary blends estimated from these charts compare favorably with experimental F-3 and F-4 ratings. Because of the unusual behavior of some of the aromatic blends in the F-3 engine, the charts for aromatic-paraffinic blends are probably less accurate than the charts for purely paraffinic blends.

INTRODUCTION

An investigation of the knock-limited performance of triptane and other high-antiknock components of aviation fuels was conducted at the NACA Cleveland laboratory in the F-3 and the F-4 rating engines (reference 1). The data of reference 1 are presented herein in the form of charts, which can be used to estimate the F-3 and the F-4 antiknock ratings for multicomponent blends of the various fuels investigated.

The F-4 data appearing in these charts are based on the following blending equation suggested in reference 2 for supercharged-engine data:

$$\frac{1}{\text{imep}} = \frac{N_1}{(\text{imep})_1} + \frac{N_2}{(\text{imep})_2} + \frac{N_3}{(\text{imep})_3} + \cdots$$
 (1)

where

imep knock-limited indicated mean effective pressure of fuel blend

(imep)₁, (imep)₂, knock-limited indicated mean effective (imep)₂, ... pressure of components 1, 2, 3, ... N_1, N_2, N_3, \ldots mass fractions of components 1, 2, 3.

 N_1, N_2, N_3, \ldots mass fractions of components 1, 2, 3, ... in fuel blend

Equation (1) has been satisfactory for blends in which all components are paraffinic and have equal concentrations of tetraethyl lead. The equation applies most generally when the experimental data are taken at high fuel-air ratios. With the exception of data for one fuel in the present analysis, all the F-4 knock-limited performance data are considered at a fuel-air ratio of 0.11.

The analysis of F-3 data presented herein is strictly empirical but has been found to agree satisfactorily in most cases with the experimental data. The accuracy of the

performance charts presented was checked by testing prepared blends under F-3 and F-4 conditions and comparing the observed ratings with those predicted from the charts.

EXPERIMENTAL DATA

The experimental results upon which this analysis is based are presented in table I (reproduced from reference 1). No performance numbers in this table greater than 161 were used in this analysis, as will be indicated later. The performance numbers for the F-4 tests were estimated from a reference-fuel framework (reference 1) consisting of knock-limited performance curves for 90-percent S-3 reference fuel plus 10-percent M-4 reference fuel and for S-3 reference fuel clear and with 0.5, 1.25, 2, 4, and 6 ml TEL per gallon.

The use of this method of rating instead of the usual procedure of direct matching was necessary because of the extensive nature of the program; complete mixture-response curves for 132 blends were obtained. For this reason, the accuracy of the performance numbers shown in table I for F-4 ratings is largely dependent on the day-to-day reproducibility of the engine. The brief analysis of the results given in reference 1 indicates that this reproducibility is good at high fuel-air ratios. Inasmuch as the analysis herein is concerned only with data at a fuel-air ratio of 0.11, it is believed that the performance-number ratings at this fuel-air ratio are reasonably accurate.

All blends investigated were prepared on a volume basis.

PREPARATION OF PERFORMANCE CHARTS

In order to make the final charts useful for the prediction of blends giving F-4 performance numbers greater than 161 at a fuel-air ratio of 0.11, it was considered desirable to extrapolate the performance curve to at least a performance number of 200. This extrapolation was made by plotting the performance numbers against knock-limited indicated mean effective pressure from the reference-fuel framework in reference 1. (See fig. 1.) Although there is a definite break in this curve at a performance number of 130, the curve appears to be linear between 130 and 161. On the assumption that this linear relation is true, a straight line was drawn through the points at 130 and 161 and extended to a performance number of 200. The extrapolation between

161 and 200 is shown as a broken line in figure 1. In reference 1, a different method of extrapolation was used for performance numbers greater than 161 (fig. 1); consequently, the performance-number values above 161 in table I for F-4 ratings are not the same as those used in preparing the performance charts in the present report.

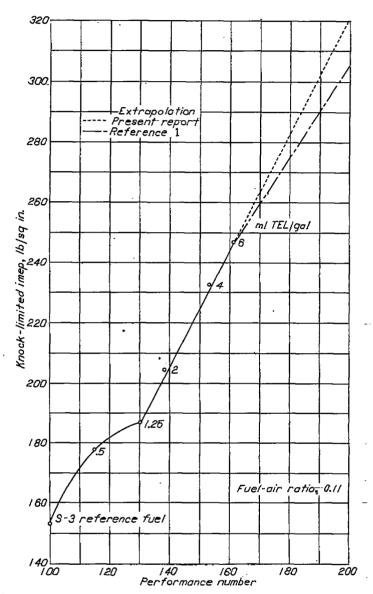


FIGURE 1.—Relation between performance numbers and knock-limited indicated mean effective pressures as determined in F-4 rating engine.

TERNARY BLENDS

As an example of the preparation of a performance chart, first it is desired to know the F-3 and the F-4 performance numbers of all possible ternary blends of hot-acid octane, an aviation alkylate, and a virgin base stock. These three fuels were chosen because their blending relations follow equation (1). A plot of composition against the reciprocal of the knock-limited indicated mean effective pressure for binary blends of any two of these fuels will result in a straight line. The three binary combinations of these materials are shown in figure 2. The ordinate scale of this figure is a reciprocal scale used for convenience in order that the indicated mean effective pressures can be plotted directly. Experimental data for figure 2 were taken from table I.

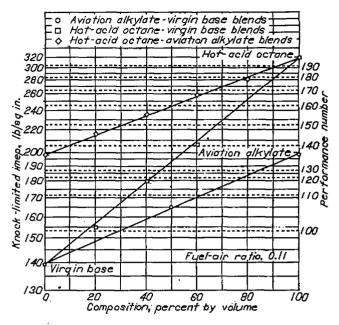


FIGURE 2.—Knock-limited performance determined by F-4 rating method for binary blends of hot-acid octane, aviation alkylate, and virgin base stock. All blends contain 4 ml TEL per gallon.

In the next operation, lines of constant performance number are drawn on the plot (shown as dotted lines, fig. 2). These lines are established by reading values of indicated mean effective pressure at equal increments of performance number in figure 1. The data as shown in figure 2 are the basic information needed to establish F-4 rating lines on the final chart for multicomponent blends.

For convenience in relating composition and knocklimited performance of ternary fuel blends, all performance charts are prepared on triangular coordinate paper. A brief description of the use of triangular coordinate paper is given in the appendix. A more detailed description of triangular plots is given in reference 3.

The performance chart for the system of hot-acid octane, aviation alkylate, and virgin base stock is shown in figure 3. Lines of constant performance number in this figure were determined by noting the intersections of the constant performance lines (fig. 2) with the blending lines. For example, the 150-performance-number line in figure 2 intersects the blending line of hot-acid octane and aviation alkylate at a composition of 32-percent hot-acid octane and 68-percent alkylate and intersects the blending line of hot-acid octano and virgin base stock at a composition of 67-percent hot-acid octane and 33-percent virgin base stock. These two compositions were plotted on figure 3 and joined by a straight line. Any point on this line represents a blend of hot-acid octane, alkylate, and virgin base stock that will give a performance number of 150 in the F-4 engine at a fuel-air ratio of 0.11. All performance lines in figure 3 were established in this manner.

The lines in figure 3 are parallel, which is to be expected when the curves shown in figure 2 are linear. On the basis of data in this report and in references 4 and 5, it appears that most paraffinic fuels blend linearly at high fuel-air ratios. Even though certain constituents such as the aromatics or ethers did not blend linearly with paraffinic base

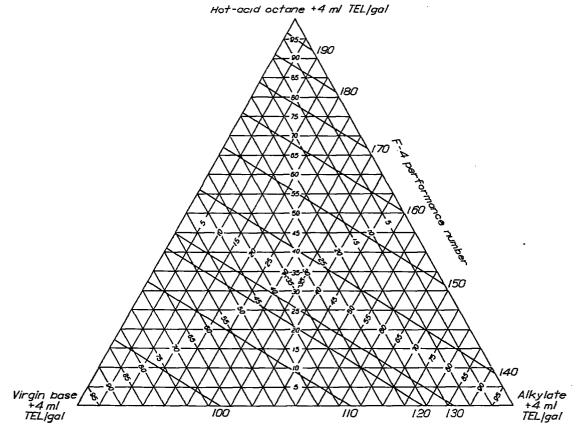


FIGURE 3.—Knock-limited performance determined by F-4 rating method for ternary blends containing hot-acid octane, aviation alkylate, and virgin base stack.

F-4 ratings at fuel-air ratio of 0.11.

fuels, the procedure just outlined for the preparation of performance-number charts is not altered. A nonlinear relation in a plot of the type shown in figure 2 results in a variation of slope with performance number on the final triangular plot.

The procedure used for determining the lines of constant F-3 performance for blends of the same fuels used in preparing figure 3 differs from that used for F-4 performance in that performance numbers are plotted directly against composition on linear coordinate paper and an estimated "best" curve is drawn through the data points to determine the binary blending relations shown in figure 4. There is nothing to justify the use of this empirical method for dealing with F-3 ratings except that the end result agrees reasonably well with the experimental results. One or two exceptions to this method will be pointed out later.

The compositions at the intersections of a given constant performance line with the blending lines (fig. 4) were plotted on triangular coordinate paper and joined by straight lines. The resulting F-3 performance lines are shown in figure 5. The final chart (fig. 6) was obtained by superimposing figure 5 on figure 3. Performance charts for the following fuel constituents blended with aviation alkylate and virgin base stock (all blends leaded to 4 ml TEL/gal) were prepared in the same manner and are presented in figure 7: triptane, diisopropyl, neohexane, isopentane, benzene, cumene, mixed xylenes, toluene, and methyl tert-butyl ether. Charts for hot-acid octane, triptane, diisopropyl, neohexane, isopentane,

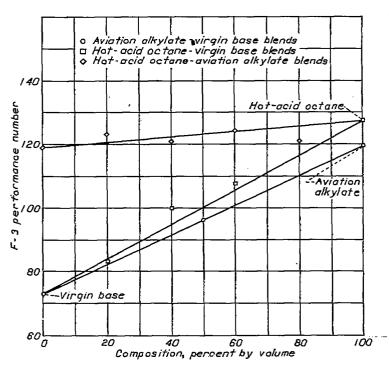


FIGURE 4.—Knock-limited performance determined by F-3 rating method for binary blands of hot-acid octane, aviation alkylate, and virgin base stock. All blends contain 4 ml TEL per millon.

benzene, mixed xylenes, toluene, and methyl tert-butyl ether blended with aviation alkylate and one-pass catalytic stock are presented in figure 8.

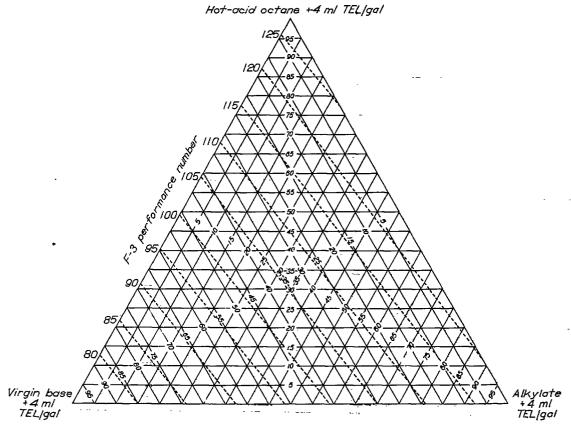


FIGURE 5.-Knock-limited performance determined by F-3 rating method for ternary blends containing bot-acid octane, aviation alkylate, and virgin base stock.

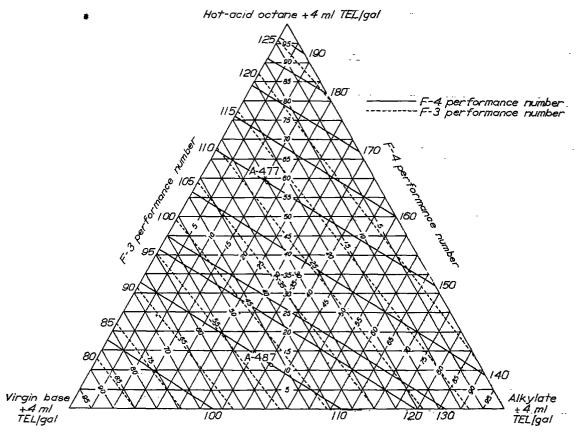
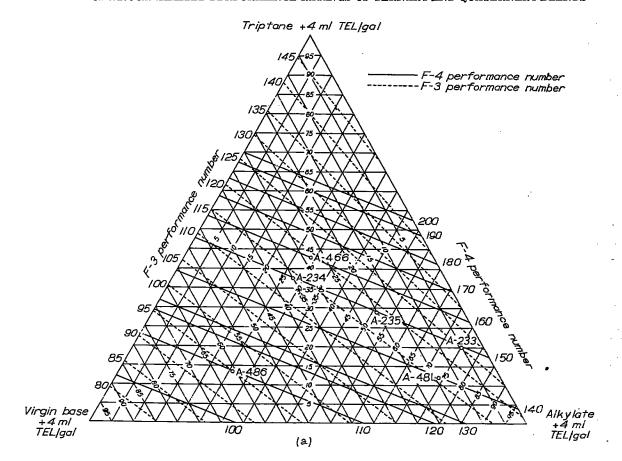
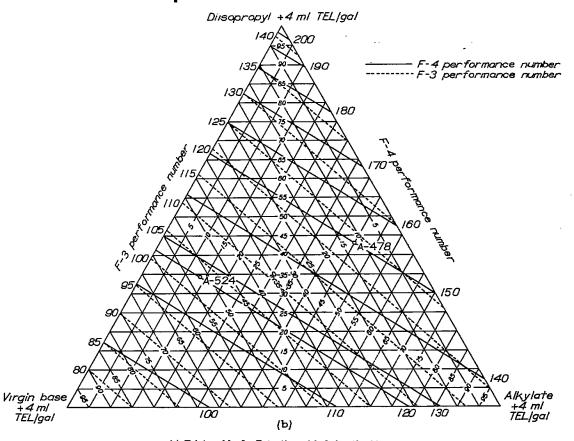


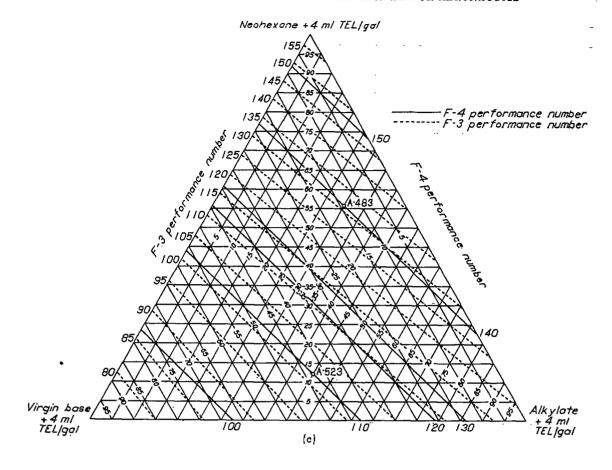
FIGURE 6.—Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing hot-acid octane, aviation alkylate, and virgin base stock.

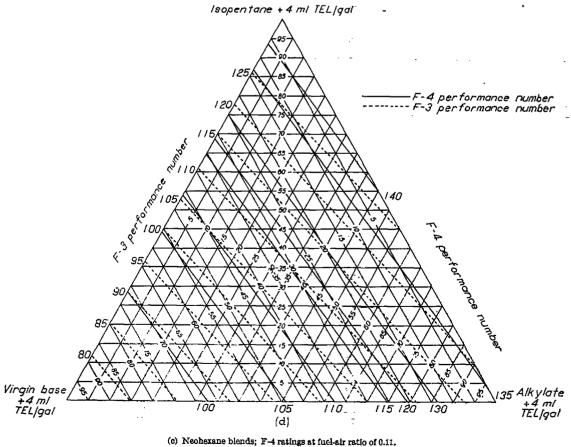
F-4 ratings at fuel-air ratio of 0.11.





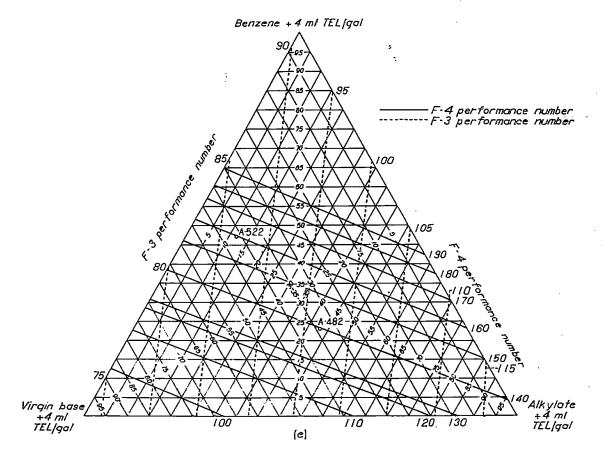
(a) Triptane blends; F-4 ratings at fuel-air ratio of 0.11.
 (b) Disopropyl blends; F-4 ratings at fuel-air ratio of 0.11.

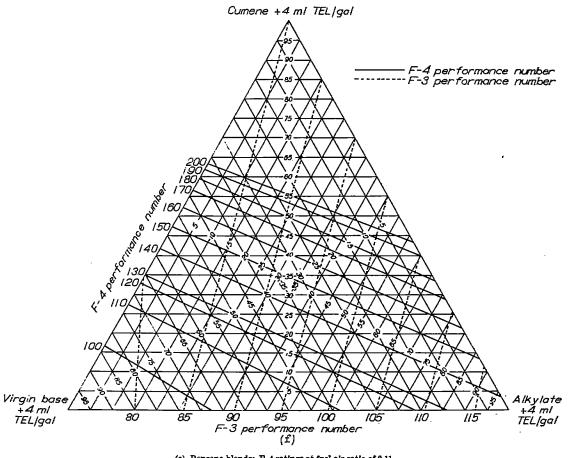




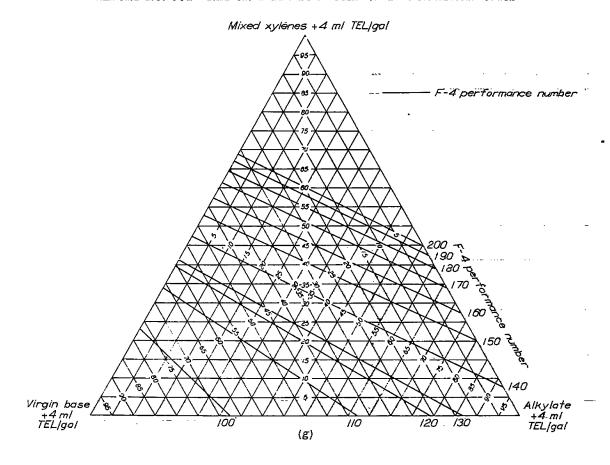
(d) Isopentane blends; F-4 ratings at fuel-air ratio of 0.11.

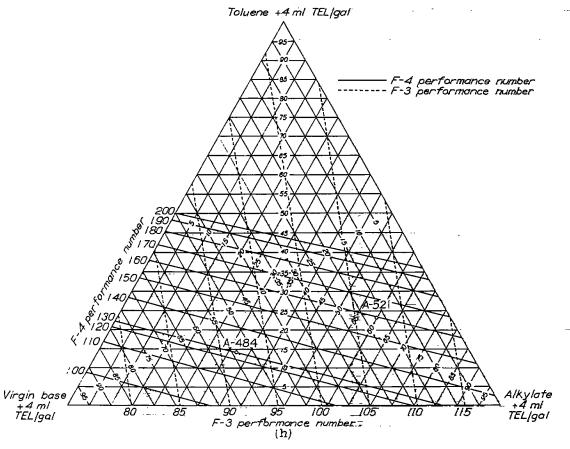
FIGURE 7.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.





(e) Benzene blends; F-4 ratings at fuel-air ratio of 0.11.
 (f) Cumene blends; F-4 ratings at fuel-air ratio for peak power.





(g) Mixed xylenes blends; F-4 ratings at fuel-air ratio of 0.11.
 (h) Toluene blends; F-4 ratings at fuel-air ratio of 0.11.

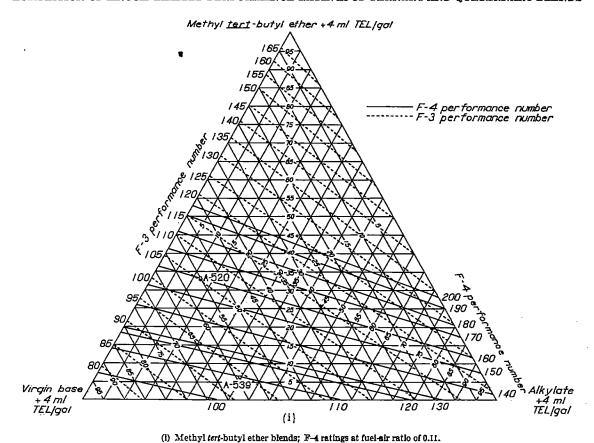
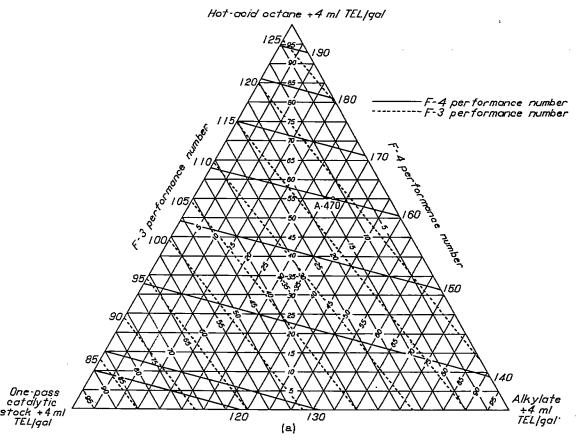
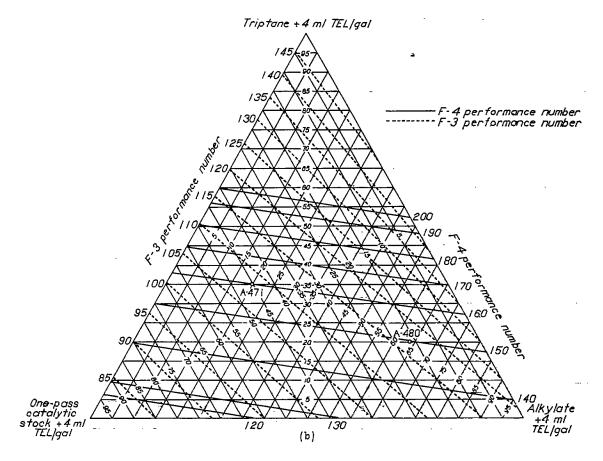
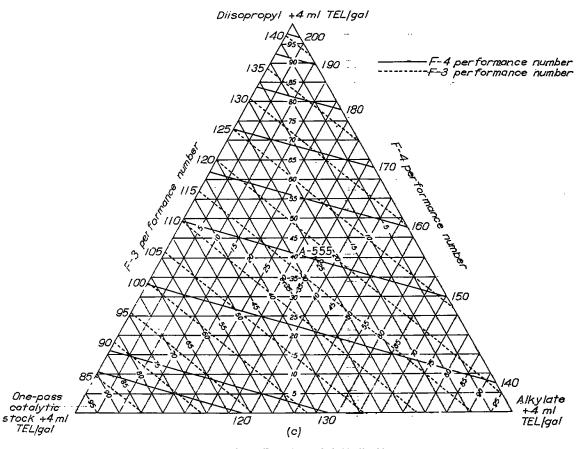


FIGURE 7.—Concluded. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin

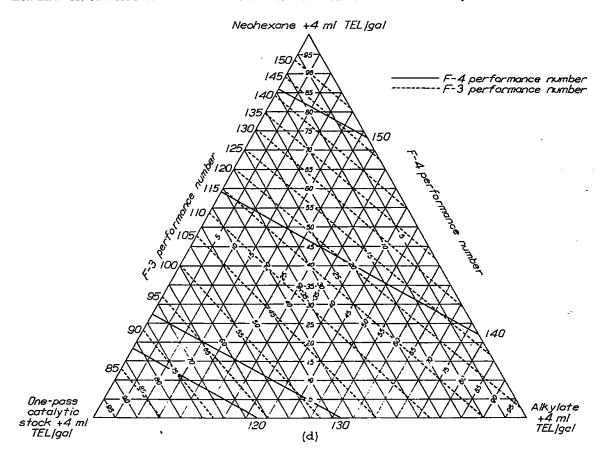


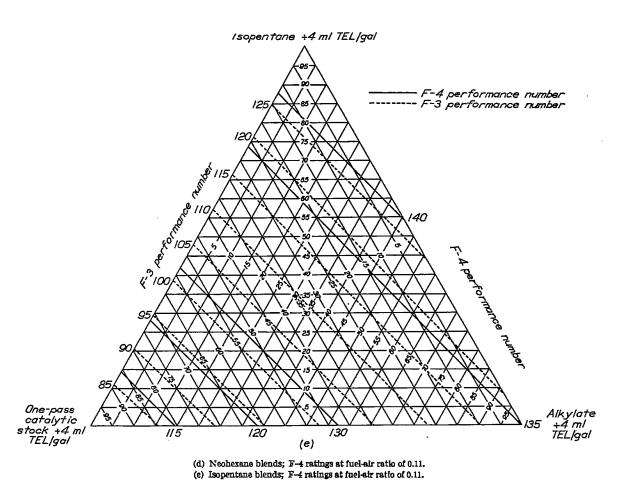
(a) Hot-acid octane blends; F-4 ratings at fuel-air ratio of 0.11.

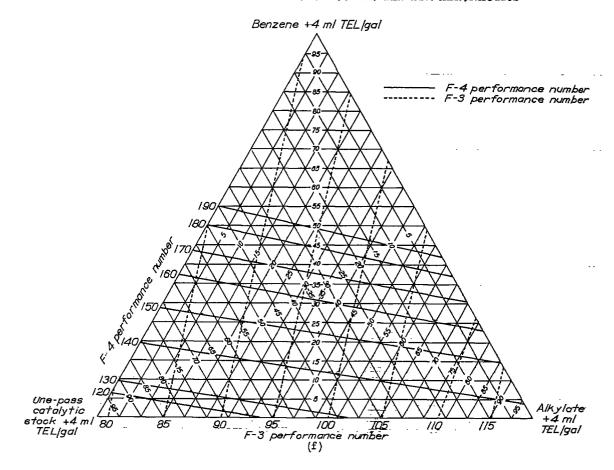


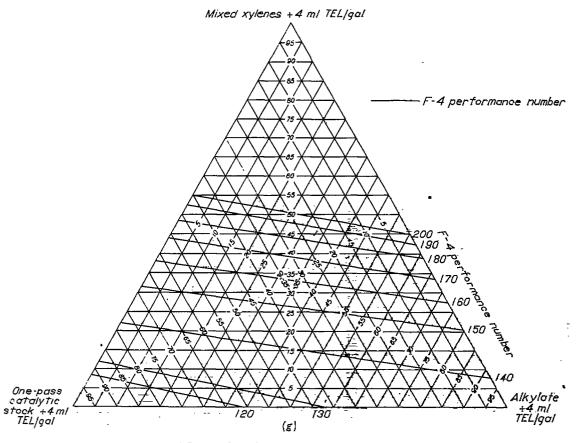


(b) Triptane blends; F-4 ratings at fuel-air ratio of 0.11.
(c) Disopropyl blends; F-4 ratings at fuel-air ratio of 0.11.

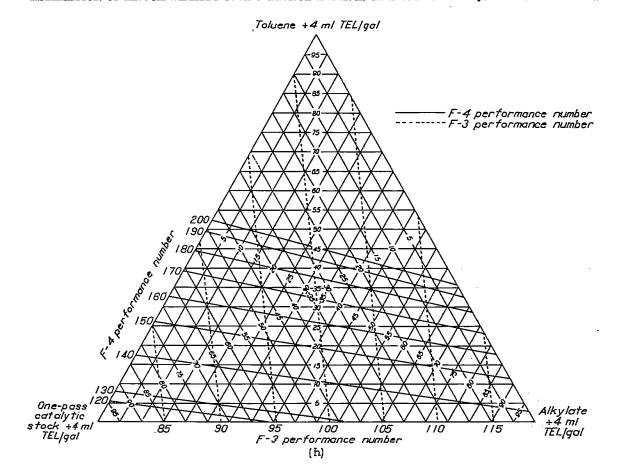


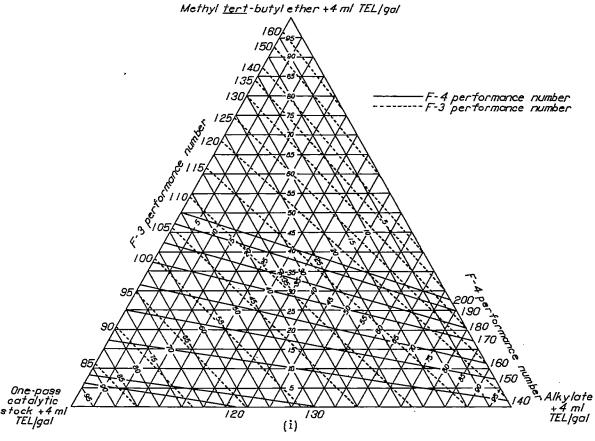






(f) Benzene blends; F-4 ratings at fuel-air ratio of 0.11.
 (g) Mixed xylenes blends; F-4 ratings at fuel-air ratio of 0.11.





(h) Toluene blends; F-4 ratings at fuel-air ratio of 0.11.
 (i) Methyl tert-butyl ether blends; F-4 ratings at fuel-air ratio of 0.11.

In figure 7 (f) the lines showing F-4 performance numbers for cumene blends were determined by plotting peak knock-limited power values rather than power values at a fuel-air ratio of 0.11. This deviation from the procedure used for all other plots in figures 6, 7, and 8 was necessary because most of the mixture-response curves for the cumene blends investigated (reference 1) intersected at fuel-air ratios between 0.10 and 0.11. (See fig. 9.) The fuel-air ratio for peak knock-limited power varied between 0.115 and 0.132 for the cumene blends used in preparing figure 7 (f).

No plot was prepared for blends of cumene, aviation alkylate, and one-pass catalytic stock because rich-mixture peaks were not obtained for a sufficient number of the binary blends of cumene and one-pass catalytic stock reported in reference 1.

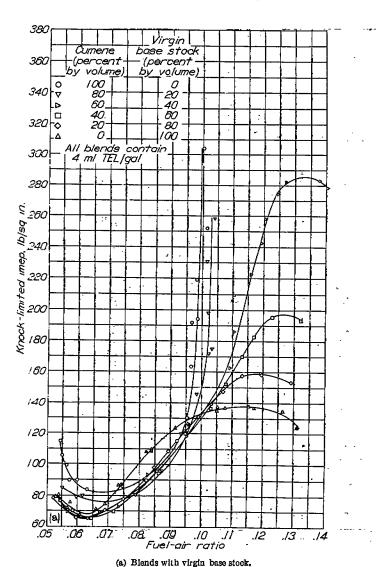
Lines of F-3 performance for xylenes blends were not plotted in figures 7 (g) and 8 (g) because the curve of composition against F-3 ratings for binary blends of xylenes and aviation alkylate passed through a minimum. (See fig. 10.)

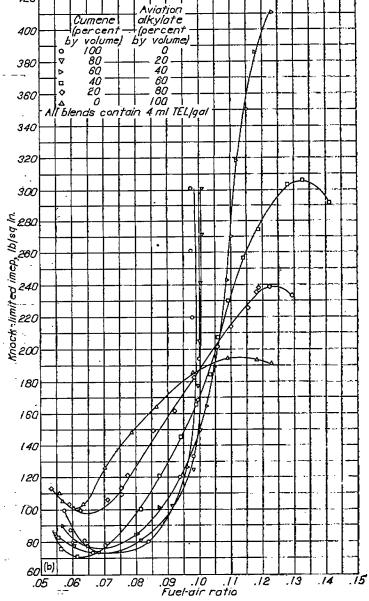
In general, data obtained on the F-3 engine for the aromatic blends could not be handled with complete satisfaction

by the empirical procedure previously explained. For this reason, the accuracy of the lines of constant F-3 performance shown for the aromatic-paraffinic systems in figures 7 and 8 is questionable.

QUATERNARY BLENDS

The performance charts presented in figures 6, 7, and 8 are of interest primarily from considerations of maxmium knock-limited performance attainable with various combinations of fuel blending agents and current base stocks. The producers of aviation fuel, however, are interested in the maximum knock-free power attainable with a finished blend that meets physical-property specifications for aviation fuels. In the present analysis, an attempt has been made to show how performance charts can be prepared for ternary blends in which each of the components has been isopentanized to a Reid vapor pressure of 7 pounds per square inch.

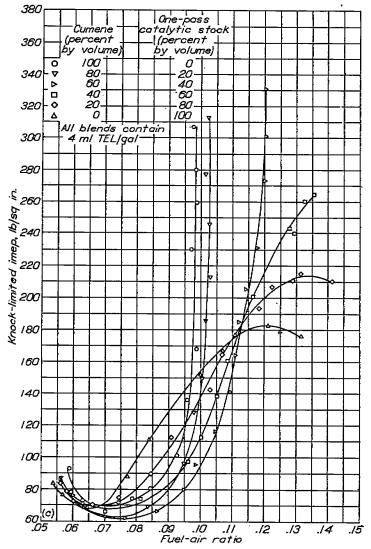




(b) Blends with aviation alkylate.

FIGURE 9.—Knock limited performance of binary blends of cumene with aviation alkylate, virgin base stock, and one-pass catalytic stock as determined in F-4 rating engine.

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(c) Blends with one-pass catalytic stock.

FIGURE 9.—Concluded. Knock-limited performance of binary blends of cumene with aviation alkylate, virgin base stock, and one-passcatalytic stock as determined in F-4 rating engine.

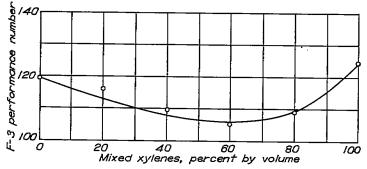


FIGURE 10.—Knock-limited performance determined by F-3 rating method for binary blends of mixed xylenes with aviation alkylate.

The addition of isopentane to adjust the vapor pressure of the components in a system such as that shown in figure 7 (a) will necessarily affect the maximum knock-free power attainable because of the performance rating of isopentane relative to the ratings of the other components in the system. (See table II.) In figure 7 (a), for example, a blend of 58.5-percent triptane, 30.5-percent alkylate, and 11-percent virgin base stock has a lean-rich performance-number rating of

135/200 and a Reid vapor pressure of approximately 3.5 pounds per square inch (estimated from table II). In order to obtain the same performance (135/200) with a blend of triptane, alkylate, and virgin base stock that has been isopentanized to a Reid vapor pressure of 7 pounds per square inch (maximum from specification), a blend of 55-percent triptane, 17-percent alkylate, 7-percent virgin base stock, and 21-percent isopentane could be used. The addition of isopentane has thus effectively decreased the quantity of triptane needed to obtain the 135/200 performance rating, which is attributed to the fact that isopentane has better performance characteristics than the alkylate or the virgin base stock used as well as a higher Reid vapor pressure than the other three constituents in the blend. (See table II.)

It must be emphasized that the preceding example is merely given as a sample consideration of a fuel characteristic other than knock that must be considered for a finished fuel blend. This example is not intended to imply that the preparation of fuel blends as presented herein with Reid vapor pressures adjusted to meet specifications will necessarily produce blends that will meet all pertinent specifications.

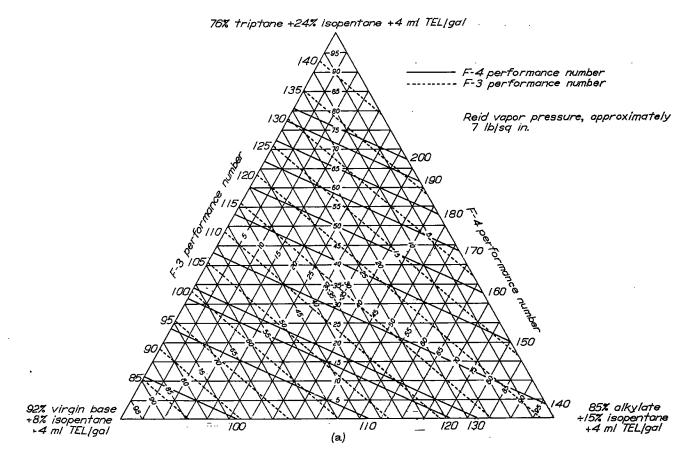
Several performance charts for quaternary blends containing isopentane were prepared for comparison with the charts previously described for ternary blends. In each of the quaternary systems, the vapor pressure was adjusted to 7 pounds per square inch. Three assumptions were made in the preparation of these charts:

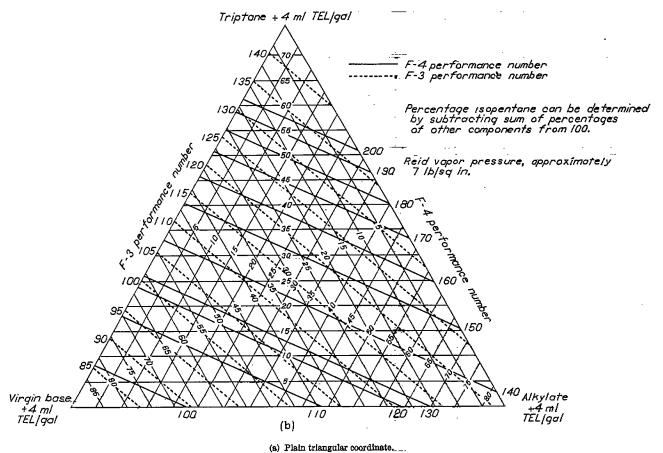
- (1) The relation between composition (volume basis) and Reid vapor pressure for binary blends of isopentane with another paraffinic fuel is linear.
- (2) The relation between composition and the reciprocal of F-4 (rich) knock-limited indicated mean effective pressure for binary blends of isopentane with another paraffinic fuel is linear.
- (3) The relation between composition and F-3 performance number for binary blends of isopentane with another paraffinic fuel is linear.

On the basis of the available data, assumption (3) appears to be valid for only a few cases. For this reason the F-3 performance lines on the charts for quaternary blends may be in error.

As an example of the preparation of the performance chart for a quaternary system, it is assumed desirable to isopentanize the blends represented by figure 7 (a). The first step in this problem is to determine the amount of isopentane to be added to each of the pure components (fig. 7 (a)) to obtain a Reid vapor pressure of 7 pounds per square inch and to determine the resultant F-3 and F-4 performance-number ratings for these blends. This information was obtained from the foregoing assumptions and the data in table II and is presented in the following table:

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	formane	F-4 indi- cated mean effective e pressure (lb/sq in.)
76% triptane+24% isopentane+4 ml TEL/gal	145	455
85% alkylate+15% isopentane+4 ml TEL/gal	. 121	200
92% virgin base +8% isopentane +4 ml TEL/gal	. 78	142





(b) Triangular coordinate adjusted to show blend composition in terms of concentrations of individual constituents.

The triangular chart shown in figure 11 (a) was obtained by treating these three blends (all of which have Reid vapor pressures of 7 lb/sq in.) as separate components by the procedure used in preparing figure 7 (a). Any point on figure 11 (a) represents the F-3 and F-4 performance number of a quaternary blend. The actual quantity of each component in the blend, however, cannot be readily determined from the chart because the percentages given on the altitudes of the triangle show only the amounts of the binary blends at the vertexes. For this reason, the grid of the chart was so adjusted, as shown in figure 11 (b), that the quantity of any one of the four components in the blend could be determined from the chart.

As an example of the method of determining the composition of fuel in figure 11 (b), it is assumed that a blend of triptane, aviation alkylate, virgin base stock, and isopentane having a lean-rich rating of 130/180 is desired. The concentrations of triptane, alkylate, and virgin base stock in the blend having the desired rating can be read directly from the altitudes of the triangle in the manner used in previous charts. These concentrations are 48, 19, and 13 percent, respectively. The concentration of isopentane can be determined by subtracting the sum of the percentages of the other components from 100.

Performance charts for the following quaternary systems have been prepared and are presented in figure 12:

Triptane, hot-acid octane, aviation alkylate, and isopentane

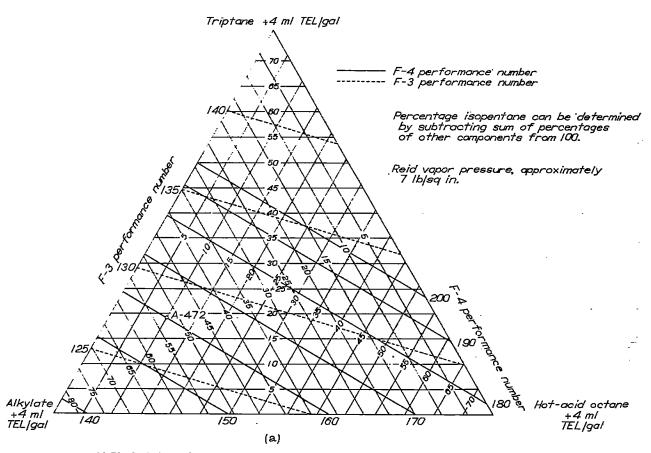
Triptane, diisopropyl, aviation alkylate, and isopentane Triptane, diisopropyl, hot-acid octane, and isopentane Diisopropyl, hot-acid octane, aviation alkylate, and isopentane

The vapor pressure determined for the diisopropyl used in figure 12 was 7.4 pounds per square inch. (See table II.) In the preparation of figure 12, however, a vapor pressure of 7 pounds per square inch was assumed for diisopropyl.

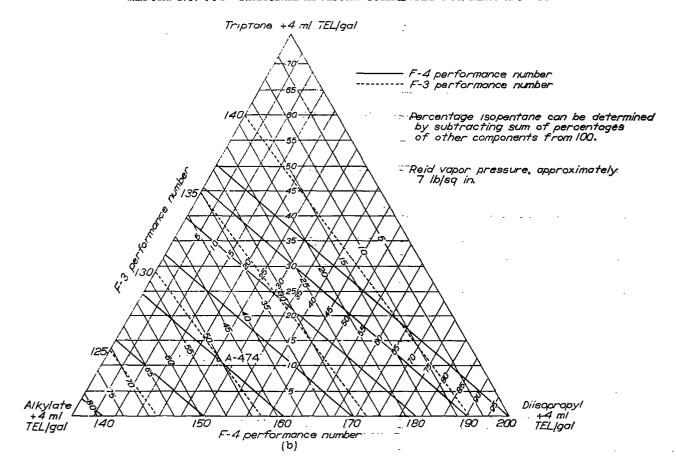
ACCURACY OF PERFORMANCE CHARTS

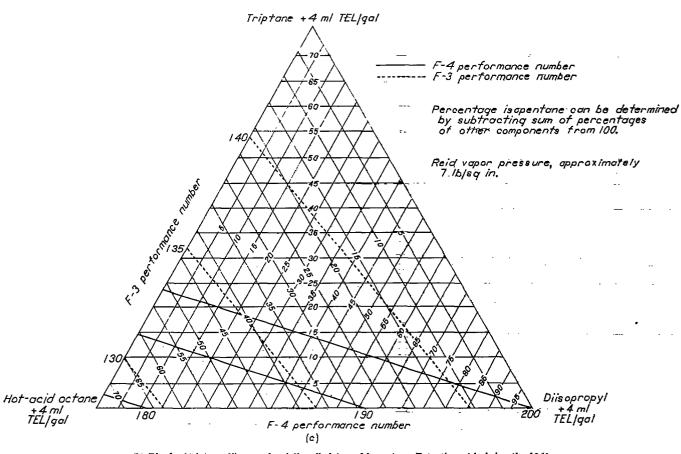
The accuracy of the charts was determined by selecting ternary or quaternary blends from the various charts and investigating these blends by the standard F-3 and F-4 procedures. Inasmuch as the F-4 ratings shown on the charts were estimated at a fuel-air ratio of 0.11, the check ratings were determined at this same fuel-air ratio.

The check blends investigated and their ratings are shown in table III. These blends are also shown on the various charts by the symbols. The fuel numbers shown adjacent to each of the symbols on the charts correspond to the fuel numbers given in this table. All the data in table III are presented in figure 13 to show the relation between estimated and observed performance numbers. For the 25 blends shown in figure 13, the average deviation from the match line was 3.1 performance numbers for the F-3 ratings and 1.5 for the F-4 ratings.

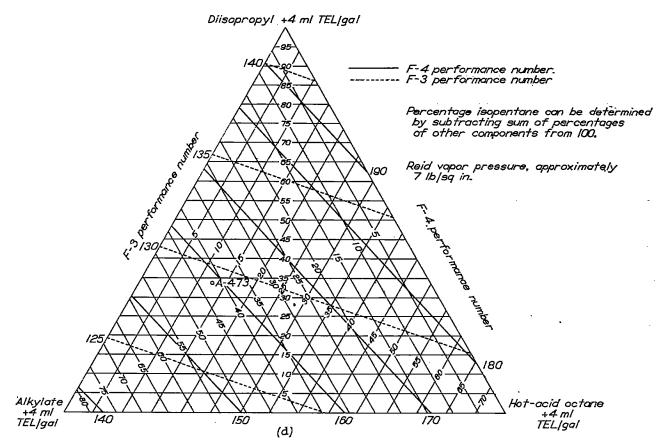


(a) Blends of triptane, hot-acid octane, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.
FIGURE 12.—Knock-limited performance determined by F-3 and F-4 rating methods for quaternary blends.





(b) Blends of triptane, diisopropyl, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.
(c) Blends of triptane, diisopropyl, hot-acid octane, and isopentane; F-4 ratings at fuel-air ratio of 0.11.



(d) Blends of disopropyl, hot-acid octane, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.
FIGURE 12.—Concluded. Knock-limited performance determined by F-3 and F-4 rating methods for quaternary blends.

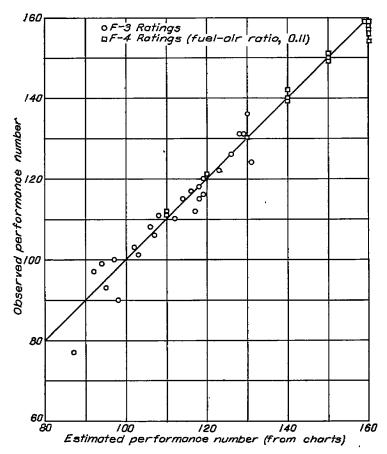


FIGURE 13.—Relation between estimated and observed knock-limited performance ratings as determined by F-3 and F-4 rating methods.

In consideration of the accuracy of the charts it must be emphasized that the previously mentioned discrepancies noted in the F-3 ratings of binary blends containing aromatics are responsible for some of the large deviations in table III. For this reason the F-3 performance lines for the aromatic systems shown in figures 7 and 8 must be used with considerable caution.

DISCUSSION OF PERFORMANCE CHARTS

The data in figures 7 and 8 can be used for certain general comparisons of paraffins, aromatics, and ethers. In figure 7 (a), for example, at the point representing a blend of 81-percent aviation alkylate, 19-percent virgin base stock, and 4 ml TEL per gallon, the lean-rich rating is 110/123. Moving on a straight line from this point toward the triptane vertex until 20-percent triptane has been added results in a blend having a rating of 118/145. The addition of 20-percent triptane to the base blend has thus increased the lean rating of the base blend by 8 performance numbers and the rich rating by 22.

On the other hand, if in figure 7 (e) 20-percent benzene is added to the same base blend used in the foregoing example, then the rating changes from 110/123 to 106/146. The addition of 20-percent benzene has decreased the lean rating by 4 performance numbers, whereas the rich rating has been increased by 23.

From this comparison, it follows that in the illustrative example the aromatic (benzene) and the paraffin (triptane) are equally effective for increasing the F-4 (rich) performance

but that triptane is more effective than benzene for improving lean performance.

When any two of the charts in figure 7 or 8 are compared, the nearer a given constant performance line is to the base of the triangle, the better the performance of the fuel represented by the top vertex of the triangle. For example, in figure 7 (a) the line representing an F-4 performance number of 200 is much nearer the base of the triangle than the same line in figure 7 (b). Triptane plus 4 ml TEL per gallon has therefore a higher rating than diisopropyl plus 4 ml TEL per gallon.

Observations similar to those made in the foregoing discussion can be made for the charts in figures 11 and 12. In the case of these figures, however, the effect of a single component cannot be isolated from the other components because the concentration of isopentane varies with that of any other component in the system.

SUMMARY OF RESULTS

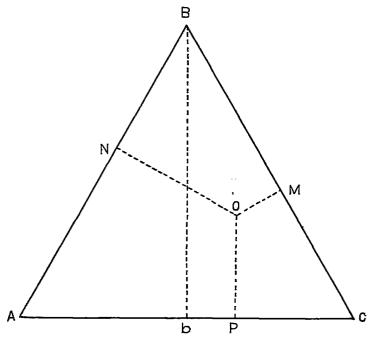
Charts are presented that permit the estimation of F-3 and F-4 knock-limited performance ratings for certain ternary and quaternary fuel blends. Ratings for various ternary and quaternary blends estimated from these charts compare favorably with experimental F-3 and F-4 ratings. Because of the unusual behavior of some of the aromatic blends in the F-3 engine, the charts for aromatic-paraffinic blends are probably less accurate than the charts for purely paraffinic blends.

AIRCRAFT ENGINE RESEARCH LABORATORY,
NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS,
CLEVELAND, OHIO, January 29, 1945.

APPENDIX

USE OF TRIANGULAR COORDINATE PAPER

The use of triangular coordinate paper to represent composition for a three-component system will be greatly simplified if it is remembered that for any point in an equilateral triangle the sum of the perpendiculars from that point to each of the sides is equal to the altitude of the triangle. For example, in the following diagram OP+OM+ON=Bb.



If each of the vertexes of the triangle represent 100 percent of one of the three constituents, then the percentage of component A in blend O is OM, the percentage of the com-

ponent B is OP, and the percentage of component C is ON.

The equation of a straight line on triangular coordinate paper is of the form

$$a = bN_1 + cN_2 + N_3$$

where

a, b, c constants

 N_1 , N_2 , N_3 concentration of components 1, 2, and 3 in ternary blend

Any equation relating knock-limited performance and blend composition that can be reduced to this form can be represented by a straight line of constant performance on triangular coordinate paper. Equation (1) presented in the text of this report can be reduced to this form by multiplying through by any one of the performance values (imep)₁, (imep)₂, or (imep)₃.

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TABLE I-PERFORMANCE RATINGS OBTAINED IN F-3 AND F-4 ENGINES

For each fuel there are three rows of values: The first row is imep, ib/sq in.; the second row for F-3 ratings is octane number or tetraethyl lead in S-3 reference fuel, ml/gal; the second row for F-4 ratings is percentage 8-3 reference fuel in M-4 reference fuel or tetraethyl lead in S-3 reference fuel, ml/gal; the third row is performance number. The following abbreviations are used throughout the table. VBS for virgin beas stock; and MTB attended to the reference fuel or the reference fuel in MTB attended to the reference fuel in MTB attended in S-3 reference fuel in

			F-4 ratings b										F-4 ratings b				
Fuel	Fuel Fuel composition • (by volume)				Fuel-e	ir ratio	•		Fuel	Fuel composition • (by volume)	F-3 ratings	Fuel-uir ratio					
			0.065	0.070	070 0.085 0		0.095 0.100 0.110			2:		0.065	0.070	0.085	0.095	0.100	0.11
A-858	VBS	90. 7	73 96. 6 91	83 99. 8	122 0.08	137 99. 8	141 99. 0	143 97. 8	A-403	60% difsopropyl+40% one-pass stock	0.24	96 0 33 111	114 0.44	165 1,02	196 2.00	210 2,72	238 4, 29
A-118	50% alkylate+50% VB8	1 98.8	91 86 0.10 104	99 99 0. 19	103 143 0.34 111	159 0.33 111	97 162 0, 29	94 165 0. 24	A-404	80% dilsopropyl+20% one-pass stock	108 0.68	111 120 1.34 131	114 148 1.65	165 1.02 126 197 2.90	138 229 4. 57	145 245 162	154 272
A-356	Alkylate	լ ս. զգ.	104 0.55	107 129 0. 93 124	176 1, 57	111 190 1.71 185	110 195 1.87	109 201 2. 14	A-393	Diisopropyl •	{ 2.4I	131 147 3. 53 150	135 178 4, 11	216	155 269 195	162 304	177 324
A-132	30% one-pass stock+70% VBS	90.6 75	117 72 93. 8.	90. 0	134 116 100 100	130 98.0 94	187 136 97. 5 94	140 145 97. 7 94	A-411	20% ncohexane+80% VBS	94.5	95.0	158 86 100	175 124 0.10	0.09	147 0.05	150 99
A-116	50% one-pass stock+50% VBS	90.9	84 64 88, 6 76	78 76 93.1 84	116 100 100	137 0.01 101	145 0.01 101	156 0.06	A-412	40% neohexane+60% VBS	0.05 102	88 81 99.4	100 97 0.17 106	104 138 0. 28 110	103 158 0.31 111	102 164 0.32 111	98 187 0. 28
A-119	80% one-pass stock+20% VBS	92.7	I 87 I	76 93. 1 84	114 99. 2 97	142 0.09 104	154 0 16 106	103 165 0. 24 109	A-413	60% neohexane+40% VBS		98 93 0. 26 110	108		178 1.03 126	183 1.17	187 1. 24 130
A-122	30% one-pass stock+70% alkyl- ate	0. 15 106	90. 6 78 82 100 100	108 0. 26 110	152 0.45 114	172 0. 58 117	178 0. 78 121	109 182 0. 83 123	A-414	80% neohexane+20% VBS		108 0.75 121	112 130 1, 06 127 130 1, 06	0.67 120 182 1.95 138 172 1.41	203 2,48 143	208 2.87 143	210 2, 41 142
A-117	50% one-pass stock+50% alkylate	100	76 96. 8 91	91 0.06 103	143 0.34 111 123	167 0. 44 114	176 0. 58 117	123 186 1. 17 129	A-415	20% neobexane+80% alkylate		0.95 125	130 1.06 127	172 1.41 132	193 1.85 137 203	199 1.95 138	202 1. 91 138
A-121	80% one-pass stock+20% alkyl- ate	96.3 88	93.8 84	79 95 96	0.09	0. 19 107	160 0.26 110	177 0. 48 115 179	A-416	40% neohexane+60% alkylate	1.50	118 1, 25 130	127 137 1.38 131 146 1.78 136 158 2.67	132 186 2, 19 140 195 2, 78	2, 48 143	207 2,50 143	209 2.35 142
A-410	One-pass stock	¥3.4 R1	73 96. 6 91	99. 8 99. 8	128 0. 12 105	151 0. 16 106	164 0. 28 110	179 0. 49 115 167	A-417	60% neohexane 40% alkylate	2. 67 143	124 1.53 133	146 1.78 136	140	212 3, 10 147 224	215 3.07 147	216 2, 83 145
A-136	20% triptane+80% VBS	94.2	74 95.0 88 100	90 0.05 102	134 0. 23 108	155 0. 27 110 191 1. 75	162 0. 27 110	0. 28 110	A-418	80% neohexane+20% alkylate	3.36 149	1. 53 133 137 2. 35 142	144	208 3.61 151	3.93 152	227 3. 93 152 180	3, 52 150
A-137	40% triptane+60% VBS	107	0.43	119 0. 55 117	164 0.96 125 224	191 1.75 136 260	201 2.07 139	205 2.07 139	A-420	20% neohexane + 80% one-pass stock	96. 6 90	98.1 95	95 0.14 105	146 0.38 118	171 0.50 116	180 0.92 124 197	190 1,38 131
A-138	60% triptane+40% VBS	120	117 1, 20 129 90 0, 19 106	142 1.58 134	5. 54 160	175	264 175 225	269 175	A-421	40% neohexane+60% one-pass stock	0. 10 104	0.10 104	107 0,33 111 138	165 1.02 126 192	190 1.70 135	1.86	20 1, 9 13 21
A-272	20% triptane+80% alkylate	1.08 127	0. 19 106	126 0.88 123 126	185 2. 18 140 225	213 3. 17 148 262	8. 79 152 274	237 4. 57 156 283	A-422	60% neobexane+40% one-pass stock	0.33 111	108 0.75 121 132	1. 43 132 162	2.58 143 214	210 2,97 146	215 3.07 147 233	2, 9 14 23
A-273 A-274	40% triptane+60% alkylate 60% triptane+40% alkylate	2.43 142	0.38 113	0.88 123 159	5. 69 160 275	177 316	182 326	184 334	A-394	80% neohexane+20% one-pass stock Neohexane !	1.66 135	1.91 138	3.05 147 187	4.00 153 230	230 4, 72 156 240	4.67	4. 1 15 24 5. 4
A-275	80% triptane+20% alkylate	2.70 145	113 111 0.90 124 139	2. 76 145 190	195 814	213	216	218	A-123	20% isopentane+80% VB8	6.00	159 4.76 156 72	160 87	163 127 0.14	162 141	156 242 5,87 161 146	5, 43 159 149
A-276	20% triptane+80% one-pass	8. 06 147	2. 59 144 66	5.90 161 72	117	146	160	186	A-124	40% isopentane+00% VBS	83	93.8 84 80	0.02 101 99	139	0.07 103 151	0.03 101 155	78 9 91 151
A-277	stock. 40% triptane+60% one-pass	988 96	90. 0 77 81	· 90. 7 78 89	0. 01 101 139	0.14 105 176	0. 26 110 195	1. 17 135 281	A-134	60% Isopentane+40% VBS	99.1	98.8 96 87	0, 20 108 112	0. 29 110 153	0. 21 108 168	0. 18 107 172	0. 1: 10: 17:
A-278	atock • 60% triptane+40% one-pass	0.08 103	99. 4 99 100	0.05 101 109	0. 29 111 171	0.88 124 218	1. 77 136 244	3.86 152 291	A-375	20% Isopentanc+80% alkylato	0. 23 108	0.12 105 121	0.41 114 144	0. 46 114 186	0. 46 114 201	0.45 114 204	0. 4: 11: 20:
A-279	stock • 80% triptane+20% one-pass	0. 48 115	0. 43 114 126	0.36 113 147	1. 36 131 200	3. 52 150 361	162 391	190	A-376	_	0. 92 124	1, 39 131 121	1.69 135 144	2, 19 140 191	2.34 142 203	2, 29 141 205	2.00 138 20
A-271	stock • Triptane •	1.80 136	1.63 134 204	1. 82 137 262	4 393				A-388	20% isopentane+80% one-pass	125	1.39 131 78	1.69 135 87	2, 52 143 132	160	2, 35 142 173	2. 00 130 180 1, 20
A -397	20% diisopropyl+80% VBS	3.30 149	191 77	91	132	149	154	155	A-389	stock 40% Isopentane+60% one-pass	95. 8 87	78 97. 5 94 85	0.02 101 97	132 0, 20 108 140 0, 30	0.34 111 168	0.47 115 180 0.92 124 151 0.11 105 178 0.47	130 192
A-398	40% dlisopropy1+60% VB8	96. 6 90	91 81	0.08 103 96	0. 20 108 143	0. 19 107 167	0. 16 106 175	0.04 101 180	A-189	stock 20% hot-acid octane+80% VBS	100	0.07 103 70	0.17 107 83 98.0 94	0.30 111 128 0.15	0.46 115 147	0. 92 124 151	1, 47 133 154
A-399	60% diisopropyl+40% VBS	0.09	99. 4 98 96 0. 33	0. 16 106 108 0. 34	0.84 112 163	0.44 114 187	0.50 116 197	0. 67 120 207	A-140	40% hot-acid octane+60% VBS	94.3 83	88 74	94 89	105 143	0.16 106 168	105 173	0.02 101 179
A400	80% diisopropyl+20% VBS	0.33 111 1.17	111	0.34 112 141 1.56	0.90 124 202 3.23	1.55 134 226	1.86 137 236 5.07	2. 21 141 250	A-141	60% hot-acid octane+40% VBS	100 100	95. 0 94 84 0.05	89 0.03 101 106 0.31	0.34 111 165	0. 46 114 191 1. 75	115 198 1 01	0. 58 117 207 2. 21
A-405	20% diisopropyl+80% alkylate	128	1. 10 127 125 1. 78 136	134 146	3, 23 148 192 2, 58	4. 14 153 210 2. 97 146 227 4. 29 154	158 217 3. 21	163 222 3. 24	A-3 67	20% hot-acid octane+80% alkyl- ate	0. 18 107 0. 82	0.05 102 121 1.39	0.31 111 142 1.60	165 1.02 126 188 2.32 141 200 3.10	136 205 2,62	198 1.91 138 210 2.79 145 226	110 218 2.76
A-4 06	40% diisopropyl+60% alkylate	124	138	1. 78 136 158 2. 67	2. 58 144 206 3. 49	146 227 4. 29	148 234 4.80	148 240 5.00	A-368	40% hot-acid octane+60% alkyl- ate	0.82 123 0.72 121	131 125 1.58	142 1.60 134 148 1.87 137 154 2.29 141	1(1 200 3, 10	219 3, 59	145 226 3.88	148 231
∆-4 07	60% diisopropyl+40% alkylate	132	2. 47 143 132 1, 91	144 154	150 212	240	156 232	157 263	A-369	60% hot-acid octane+40% alkyl- ate	121 0.88 124	134 129	137 154 2, 29	147 216 4.31	150 240	3.86 152 248	4. 24 154 257
A-408	80% dilsopropyl+20% alkylate	1, 40 132 2, 10	138 136 2. 24	2, 29 141 162 3, 05	3.87 152 226 5.85	162 261	187 275	171 292	A-370	80% hot-acid octane+20% alkyl- ate	1	L.77 136 129 L.77	164	154 238	162 269	164 276	108 280
A4 01	20% diisopropyl+80% one-pass stock	139 98. I	141 79	147 89 0.05	161 132 0. 20	176 163 0. 39	182 177 0. 67	190 195 1.60	A-371	20% hot-acid octane+80% one- pass stock	95.1	L 77 136 80 98.8	2, 29 141 90 0, 00	169 138 0.28 110	182 170 0.49	183 185 1.30	182 200 2. 14
A-402	40% diisopropyl+60% onc-pass stock	88 0.06	98.1 95 84 0.05	102 99 0. 20	108 150 0. 43	113 177 0.95	120 189 1, 48 133	134 209	A-372	40% hot-acid octane + 60% one- pass stock	86	95 88 0.14	102 97 0.17	110 154 0. 48 115	115 192	1.30 130 208 2.57	140 229 3. 79

<sup>Each fuel contains approximately 4 ml TEL/gal.
Based on fixed reference-fuel framework (reference 1).
Knock-limited performance of engine with one-pass catalytic stock was low on day fuels were investigated.</sup>

<sup>d Estimated value.
Values for knock-limited imep were averaged from three curves.
t Values for knock-limited imep were averaged from two curves.</sup>

TABLE I—PERFORMANCE RATINGS OBTAINED IN F-3 AND F-4 ENGINES—Concluded

					F–4 re	tings !	·					F-4 ratings b					
Fuel	Fuel composition • (by volume)	F-3 ratings			Fuel-s	ir ratio			Fuel	Fuel composition • (by volume)	F-8 ratings	s Fuel-air ratio					
			0.065	0.070	0.085	0.095	0.100	0. 110				0.065	0.070	0.085	0.095	0.100	0.110
A-878	60% hot-acid octane+40% one- pass stock	0.18	90 0.19	101 0. 23	164 0.96	203 2.48	220 3. 43	245 5.71	A-859	40% benzene +60% alkylate	0.12	102 0.48	112 0.41	182 1.95	230 4.72	253	295
A-374	80% hot-acid octane+20% one- pass stock	0.45	107 99 0.41	108 115 0.45	125 187 2, 26	143 224 8.93	149 240 5.60	160 268	A-360	60% benzene+40% alkylate	100	115 102 0.48	114 110 0.88	137 336	156	168	192
A-830	Hot-acid octane	L08	114 131 1.86 137	115 159 2.76	141 250	152 289	160 304	175 317	A-361	80% benzene+20% alkylate	98.3	115 119 1.30	113 178 4.63				
A-257	20% mixed xylenes+80% VBS	92.6	91.3	145 78 94.7	178 114 99. 2	195 132 98. 7	138 98.1	148 98.6	A-362	20% benzene+80% one-pass stock	93.8	130 77 96. 9	156 86 100	142 0.83	172 0, 58	184 1. 25	203 1.96
A-258	40% mixed xylenes+60% VBS	95.5	79 69 91. 9	86 78 94.7	97 117 0.03	95 147 0.16	160 0.26	96 182 0.83	A-363	40% benzene+60% one-pass stock	92.0	82 100	100 79 95.3	111 160 0.73	118 213 3, 17	130 238 5. 33	138 264
A-259	60% mixed xylenes+40% VBS	95.2	80 74 95.0	85 99.3	101 146 0.38	106 194 1.90	216 3.14	123 253	A-364	60% benzene-†40% one-pass stock	78 91.5	100 68 91.3	88 72 90. 7	121 191 2. 52	148 254	159 280	172 328
A-260	80% mixed xylenes+20% VBS	0.04	87 84 0.05 102	99 95 0.14	113 214 4.00	137	148	165	A-365	80% benzene+20% one-pass stock	93.0	80 94 0.29	78 93 0.11	143	172	186	
A-261	20% mixed xylenes+80% alkylato	0.52	0.14	105 101 0. 23	158 158 0.65	194 1.90	203 2. 57	227 8.59	A-340	Benzene f	87	110	105			==	
A-262	40% mixed xylenes+60% alkyl-	0.27	105 S2 100	108 95 0.14	119 153 0.46	137 206 2.69	143 252	150 287	A-821	20% toluene+80% VBS	93.7	186 85 0.07	196 96 0.16	137 0. 26	156 0. 29	164 0. 32	172 0. 27
▲-263	60% mixed xylenes+40% alkylate	0.14	100 85 0.07	105 98 0.19	115 181 1.89	144 274	167	187	A-322	40% toluene+60% VBS	95.1	103 92 0. 24	106 96 0.16	110 175 1.57	110 228 4.43	111 245	110 266
A-264	80% mixed xylenes+20% alkylate	105 0.27	103 87 0.12	107 103 0 27	187 260	185 336	870		A-323	60% toluene+40% VBS	97.0	109 88 0.14	106 95 0.14	134 204 3. 36	155 303	162 346	173 425
A-265	20% mixed xylenes+80% one- pass stock •	94.7	105 71 93.1	110 74 92.0	185 111 97. 9	188 0.03	151 0.11	178 0.50	A-324	80% toluene+20% VBS	91 98.8	105 101 0. 45	105 118 0.42	149 340			
A-266	40% mixed xylenes +60% one- pass stock •	97.5	83 80 98.8	81 86 100	183 0.21	101 172 0.58	105 196 1.81	116 246 5.86	A-325	20% toluene+80% alkylate	0.48	115 121 1.39	114 139 1.47	191 2, 52	. 221 3.73	232 4. 53	249
A-267	60% mixed xylenes+40% one- pass stock •	98.8	95 95 0.31	100 100 0, 22	108 184 2.06	251 251	136 282	161 839	A-326	40% toluene+60% alkylate	0.54	131 108 0.75	182 128 0.97	143 223 5.38	151 275	155 308	162 348
A-268	80% mixed xylenes+20% one- pass stock •	96 0.16	111 102 0.48	108 108 0.31	139 851	169	187		A-327	60% toluene+40% alkylate	0.25	121 100 0.43	125 106 0.30	159 300	186		
A-256	Mixed xylenes *-*	0.92	115 105 0.60	111 122 0.69					A-328	80% toluene + 20% alkylate	0.16	114 108 0.75	111 116 0.47				
A-245	20% cumene+80% VBS	92.4	90.6	120 72 90.7	98 92. 5	123 95. 7	134 96.9	154 0.02	A-331	20% toluene + 80% one-pass stock	95.1	121 80 98.8	115 90 0.06	137 0.26	169 0.47	184 1, 25	212 2.55
A-244	40% cumene +60% VBS	78 92.7	78 67 90.6	78 70 89.3	95 91.3	88 117 93. 7	91 130 95, 6	101 160 0.14	A-332	40% toluene+60% one-pass stock	95.3	95 85 0.07	103 92 0.09	110 151 0.44	115 202 2.41	130 224 3.72	143 262
A-246	60% cumene+40% VB8	94.2	78 67 90.6	78 72 90.7	94 94 90,8	118 94.0	96.3	105 174 0.42	A-833	60% toluene+40% one-pass stock	97.4	103 91 0.21	103 95 0.14	114 178 1.78	142 270	151 319	171
A-247	80% cumene+20% VBS	96.0	78 77 96.9	78 76 93. 3	78 90 89. 2	85 120 94. 7	91 151 0.11	114	A-334	80% toluene 20% one-pass stock	91 0.10	108 102 0.43	105 106 0.31	135	182		
A-248	20% cumene 80% alkylate	0.32	91 98 0.38	102 0. 25	76 143 0.34	172 0.58	105 187 1.39	215 2.76	A-320	Toluene f	0.57	115 134 2.00	111 140 1.51				
A-249	40% cumene +60% alkylate	0.11	113 71 93.1	109 76 93.3	111 113 98.8 95	117 148 0. 17	131 171 0.44	145 233 4.00	A-336	20% MTB ether+80% VBS	98.8 96	138 95 0.31	133 101 0.23 108	144 0.30	170 0.49	179 0.83	187 1. 25
A-250	60% cumenc +40% alkylate	0, 03 101	96. 9 91	84 76 93. 3	95 94 90. 8 78	106 124 96.0	114 149 0.08	153 277	A-337	40% MTB ether+60% VB8	0.12 105	111 112 0.95	113 0. 42	111 165 1,02	115 204 2.55	121 223 3.64	130 253
A-251	80% cumene+20% alkylate	97.7	95. 0	91.3	87. 5	90 114 92.7	103 160 0.26	180	A-338	60% MTB ether+40% VBS	0.92	125 192	114 163 3.14	126 228	143 281	151 307	165 355
A-252	20% cumene+80% one-pass stock	93.0	87 70 92. 5	80 69 88.6	78 91 89. 6	82 120 94. 3	110 137 97.8	175 0.44	A-339	80% MTB ether+20% VBS	124 2.61 144	180	148 239	162 309	190 379		
A~253	40% cumene+60% one-pass stock.	93.6	82 70 92. 5	75 67 87.4	76 75 82.9	85 95 86. 3 72	93 112 90.0	114 168 0.30	A-347	20% MTB ether +80% alkylate	144 1. 68 135	143 3.06	155 2.38	230	258	268	281
A-254	60% cumene+40% one-pass stock	93.0	82 66 90.0	74 62 84.0	67 65 78.8	81 81.3	77 94 84. 4	111 153 100	A-348	40% MTB ether+60% alkylate	2.30	146 166 5.43	142 174 4.21	163 258	174 312	178 338	183 377
A-255	80% cumene+20% one-pass stock	95.0	78 66 90.0	68 63 84.8	62 70 80.8	65 98 87. 3	69 141 99.1	100	A-349	60% MTB ether+40% alkylate.	2.50 143	159 258	154 229	183 327	406	442	
A-240	Cumene •	95.0	78 77 96.9	69 75 92. 7	87 87.9	74 122 95.3	98		A-350	80% MTB ether+20% alkylate	6.0	307	198 271	374			
A-341	20% benzene+80% VB8	85 91.4	91 78 97. 5	83 85 99. 4	74 134 0, 22	88 155 0, 27 110	162 0. 29	168 0.30	A-351	20% MTB ether-[-80% one-pass stock	96.1 88	87 0. 12	91 0.08	144 0.35	179 1.10	194 1. 72	218 2.07
A-342	40% benzene+60% VBS	92.4	93 81 99. 4	97 89 0.05	108 146 0.37	178 1.03	110 190 1.63	208 2.28	A-352	40% MTB ether+60% one-pass stock	88 0.14	105 113 1.00	103 112 0.41	112 163 0.85	127 204 2.55	135 225 3.79	146 269
A-343	60% benzene+40% VB8	78	97 78 97. 5	102 85 99. 4	112 244	128 346	134 384	141	A-853	60% MTB ether+40% one-pass stock	105 0.47	128 185	114 160 2.86	123 230	143 289	152 319	175 37 6
Å-344	80% benzene+20% VBS	83	93 98 0.38	97 115 0.45	173				A-354	80% MTB ether+20% one-pass stock	115	173 269	146 237	163 301	195 370		
A~858	20% benzene+80% alkylate	0.43	113 117 1. 20	115 127 0.92	182 1. 95	212 3. 10	222 3. 57	234 4. 14	A-335	MTB ether f	126		200 330	406		===	
	,	114	129	124	187	147	150	158			>161						

TABLE II-F-3 AND F-4 PERFORMANCE RATINGS AND REID VAPOR PRESSURES FOR VARIOUS AVIATION-FUEL COMPONENTS

Blending agent	Reid vapor number Reid vapor num	mance ber =					
Dictions again		F-3	F-4 b		(Ib/sq in.)	F-8	F-4 b
Isopentane. Neohexane Methyl tet-butyl ether Disopropyl. Virgin bass stock Alkylate.	8.7 8.8 7.4 5.9	161 >161	202 94	Benzene Triptane Hot-acid octane Toluene Mixed xylenes	3.0 2.7 1.1 .5	149 127 118	>200 >200 197 >200 >200 >200 >200

TABLE III-F-3 AND F-4 PERFORMANCE RATINGS OF TERNARY AND QUATERNARY FUEL BLENDS

[The following abbreviations are used throughout the table: VBS for virgin base stock; alkylate for aviation alkylate; one-pass stock for one-pass catalytic stock; and MTB ether for methyl tent-butyl ether.]

			Per	forman	ce num	bers		.21.		Per	forman	ce num!	bers
Figure Fuel	Fuel	Fuel composition a (by volume)	F-8 r	atings	F-4 ratings b		Figure	Fuel	Fuel composition • (by volume)	F-3 n	atings	F-4 rating	
			Esti- mated	Ob- served	Esti- mated	Ob- served				Esti- mated	Ob- served	Esti- mated	Ob
	'	Ternary blends	·			•		-11	Ternary blends—Concluded				
6	A-477	59% hot-acid octane+25% VBS+16%	112	110	150	149	7 (h)	A-521	23% toluene+17% VBS+60% alkyl-	107	106	160	1.50
5	. A-487	alkylate 11% hot-acid octane+48% VBS+41%	98	90	110	111	7 (1)	A-520	83% MTB ether+55% VBS+12% alkyl-	106	_ 108	100	15
7 (a) 7 (a)	A-238	alkylate 20% friptane+5% VBS+74% alkylate. 29% triptane+20% VBS+51% alkylate.	128 119	126 120	150 150	151 151	7 (1)	Å-539	6% MTB ether+59% VBS+35% alkyl-	94	99	110	11.
7 (8.) 7 (a.)	A-235 A-234	98% fubrane+39% A D 2+51% sight.	114	115	150	150	8 (a)	Ā =470	55% hot-acid octane+13% one-pass stock+32% alkylate	118	118	160	15
7 (a)	A-486	ate 43% triptane+28% VBS+29% alkyl-	119	116	160	158	8 (b)	4-4 71	35% triptane+45% one-pass stock+	108	111	160	15
7 (a)	A-481	12% triptane+14% VBS+74% alkyl-	116	117	140	142	8 (b)	A-48 0	20% triptane+16% one-pass stock+	117	112	150	1.5
7 (8)	A-486	13% triptane+61% VBS+26% alkyi-	95	93	110	112	8 (c)	Á -555	39% dilsopropyl+24% one-pass stock+ 37% alkylate	118	115	150	15
7 (b)	. 4.–478	43% dilsopropyl+12% VBS+46% alkyl-	128	122	150	150				<u> </u>		<u> </u>	<u> </u>
7 (b)	A-524	34% diisopropyl+52% VBS+14% alkyl-	103	101	120	121			Quaternary blends			<u></u>	
7 (c)	A-483	56% neohexane+14% VBS+80% alkyl-	131	124	140	140	12 (a)	A-472	19% triptane+10% hot-acid octane+ 52.5% alkylate+18.5% isopentane	128	131	100	15
7 (c)	A-523	12% neohexane+43% VBS+45% alkyl-	102	103	110	111	12 (b)	A-474	11.5% triptage+25.5% dilsopropyl+	130	136	100	15
7 (e)	A-482	ate	97	100	140	139	12 (d)	A-473	50.5% alkylate+12.5% isopentane 34% disopropyl+12.5% hot-acid oc-	129	131	159	15
7 (e)	A-522	47% benzene+41% VBS+12% alkyl-	87	77	160	154			tane+41.5% alkylate+12% isopen- tane				
7 (h)	A-484	14% toluene+54% VBS+32% aklyl-	92	97	130	130							

Each fuel contains approximately 4 ml TEL/gal.
 F-4 ratings made at fuel-air ratio of 0.11.

Performance numbers are for pure blending agent containing 4 ml TEL/gal.
 Performance numbers over 161 are extrapolated (fig. 1). Ratings are for fuel-air ratio of 0.11.
 Extrapolated from experimental data for blends containing up to 60-percent isopentane.
 Assumed to be same as rating for unleaded benzene.